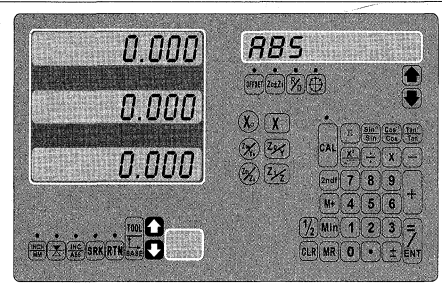
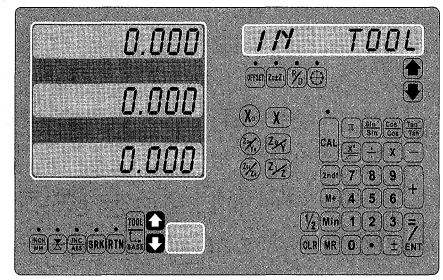
LATHE Function



1. [TOOL ABS] **Tool compensation ON/OFF switch** ● **Press** [TOOL ABS] **,switch on tool compensation function**



● **Press** [⇧] **or** [⇩] **to select number of tool**

● **Press** [TOOL ABS] **again to exit tool compensation function**

2. [OFFSET] **,Set tool compensation dimension.**

● **Press** [OFFSET] **, enter tool compensation dimension set mode**

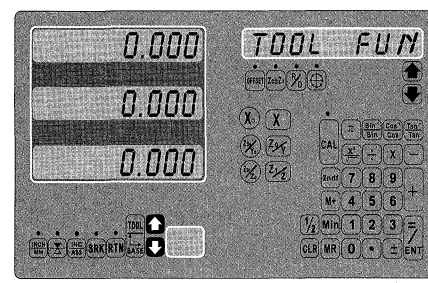
● **Enter number of tool by numetrical keys or** [⇧] **.**

● **Press** [Z₀] **, enter dimension enter**

● **Press numetrical keys to set dimension**

● **Press** [ENT] **,confirm this set**

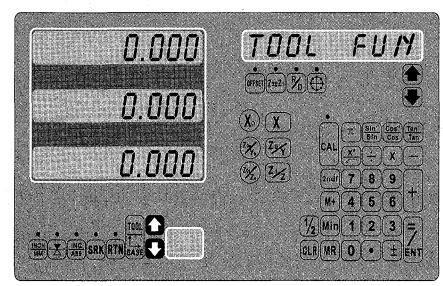
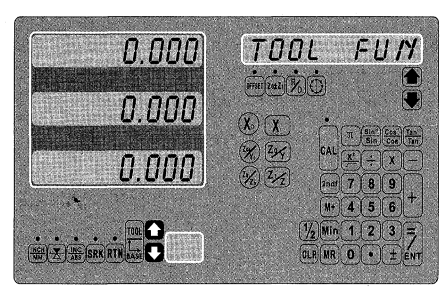
● **Press** [OFFSET] **,to exit**



Example **Tool compensation offset =10 and Numbr of tool = 01**

Operation steps

● **Press** [OFFSET] **enter**



● **Press** [⇧] **select to tool 01**